

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **DIV GRUPA d.o.o.**

Bobovica 10/A
10430 Samobor
CROATIA

is qualified to perform welding work within the range of certification of:

Certification level CL2 according to EN 15085-2

Field of application: • New build of parts for railway vehicles CL 2, without design

Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	3.1	t = 1.4 - 10 mm	FW
	3.1	t = 3 - 16 mm	BW
	3.1	t = 4 - 10 mm	FW, a=3,5-7,5, sl
	3.1	t = 4 - 10 mm	FW,sl
	1.2	t >= 5 mm	FW, ml
141	1/11.1	t = 3 - 22 mm	FW, WPS P-3-B
	3.1/1	t = 3 - 22 mm	FW, WPS P-4-B
	2.2/11.1	t = 4 - 16 mm	FW, WPS P-1-B

(continuation: see reverse)

Responsible welding coordinator: Dipl.-Ing. Dino Dzaic (IWE) born: 05.05.1987

Deputy with equal rights: -

Deputy: Dipl.-Ing. Pinculic Hrvoje (Level C) born: 19.06.1990

Certificate no.: TÜVNORD/15085/CL2/147/3A1/12

File reference: 8116849859 TN3806

Valid: from 30.04.2019 to 28.04.2021

Issued on: 30.04.2019

Auditor: HOFFMANN
General regulations (see reverse)



Certificate no.: TÜVNORD/15085/CL2/147/3A1/12

Continuation of range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
142	11.1/1 8.1	t = 3 - 12 mm t = 4 - 16 mm	FW, WPS P-6-B FW, WPS P-5-B

Comments:

Authorized for performing, evaluation and approval of production weld tests is: Mr. Dzaic (level A)

General regulations

It apply the conditions of the standard EN 15085-2:2007, section 7.
The General Terms and Conditions of the TÜV NORD Systems apply in the currently valid version.